

# CONTENTS

- I Introduction of KICT
- II Background of ISRU in Construction
- III Korea Researches on  
Space Construction
- IV Concluding Remarks



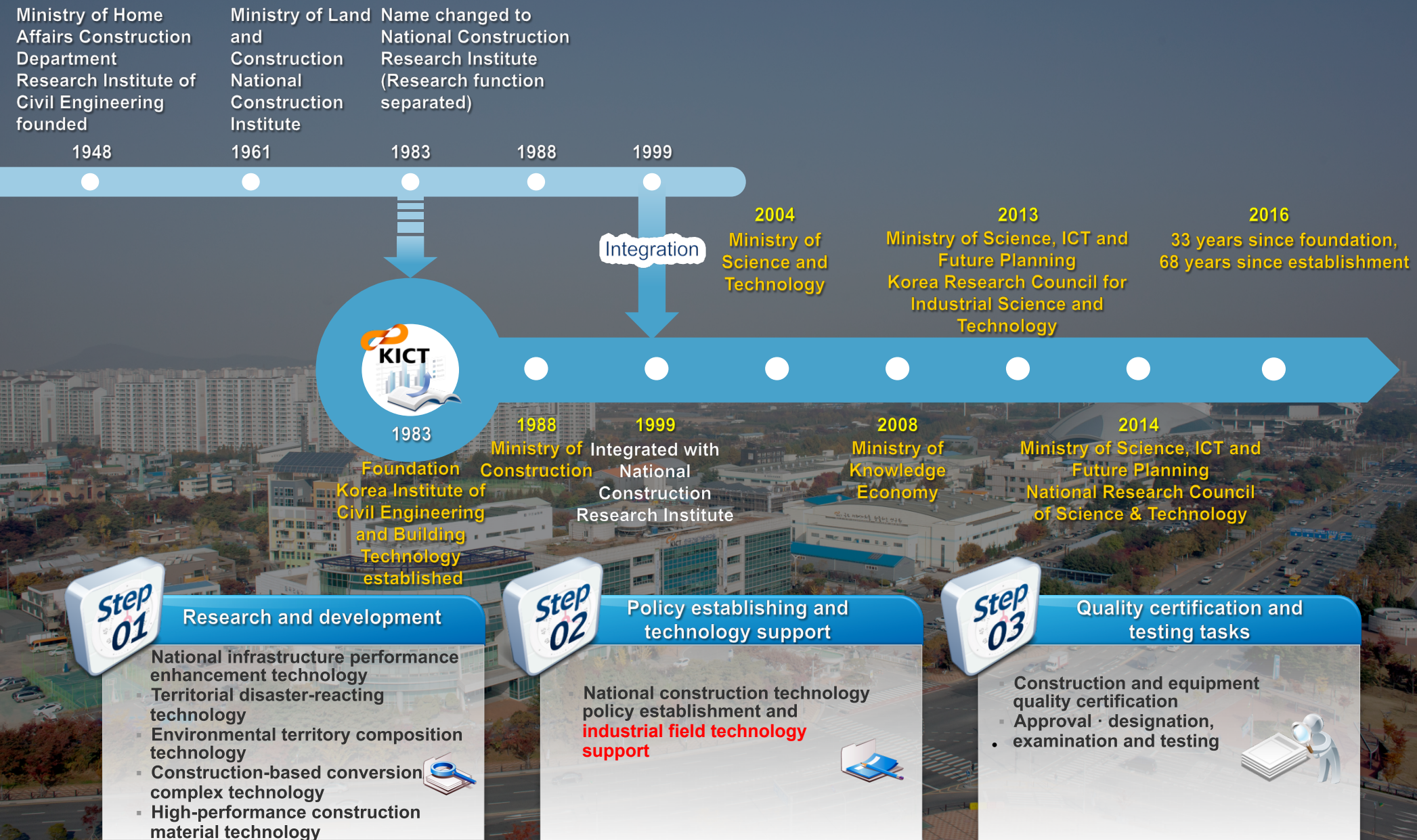


# Introduction of KICT

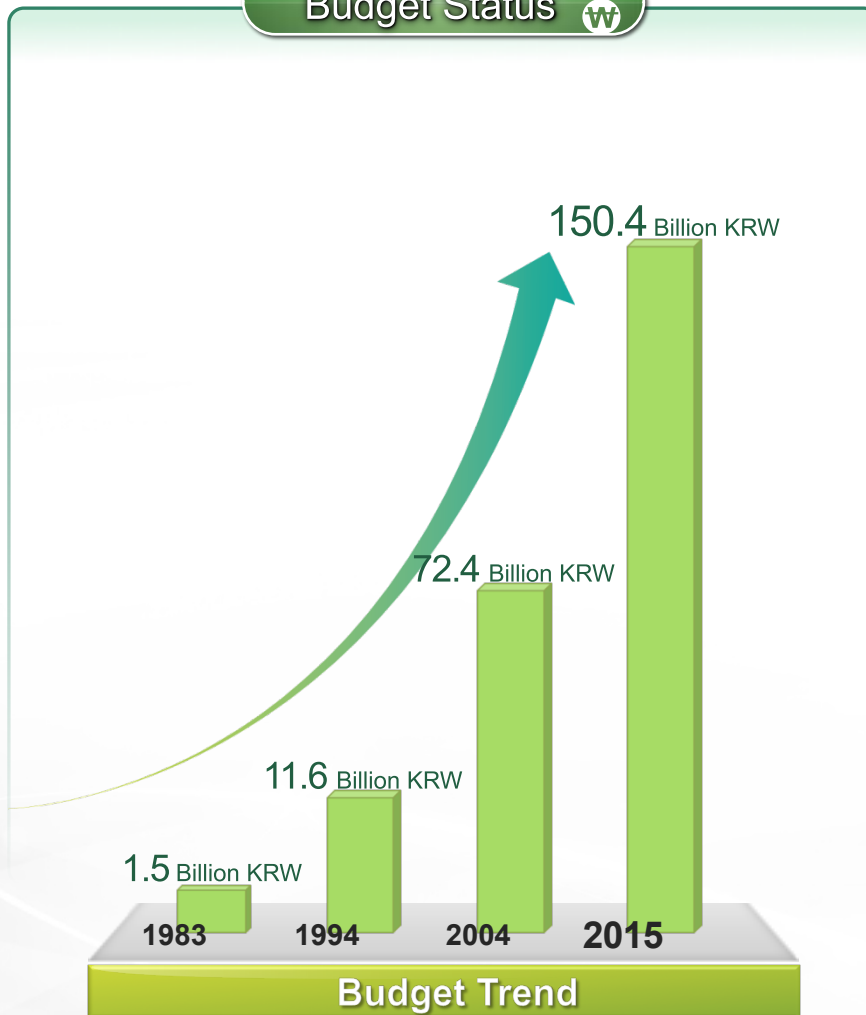
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# KICT's Footprints



## Budget Status



[ As of December 2015]

## Human Resource Status

354 Doctorates

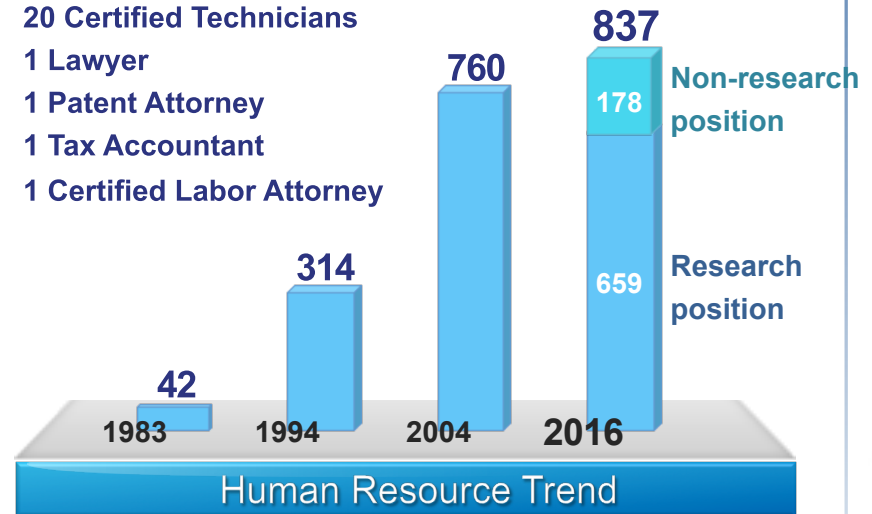
20 Certified Technicians

1 Lawyer

1 Patent Attorney

1 Tax Accountant

1 Certified Labor Attorney



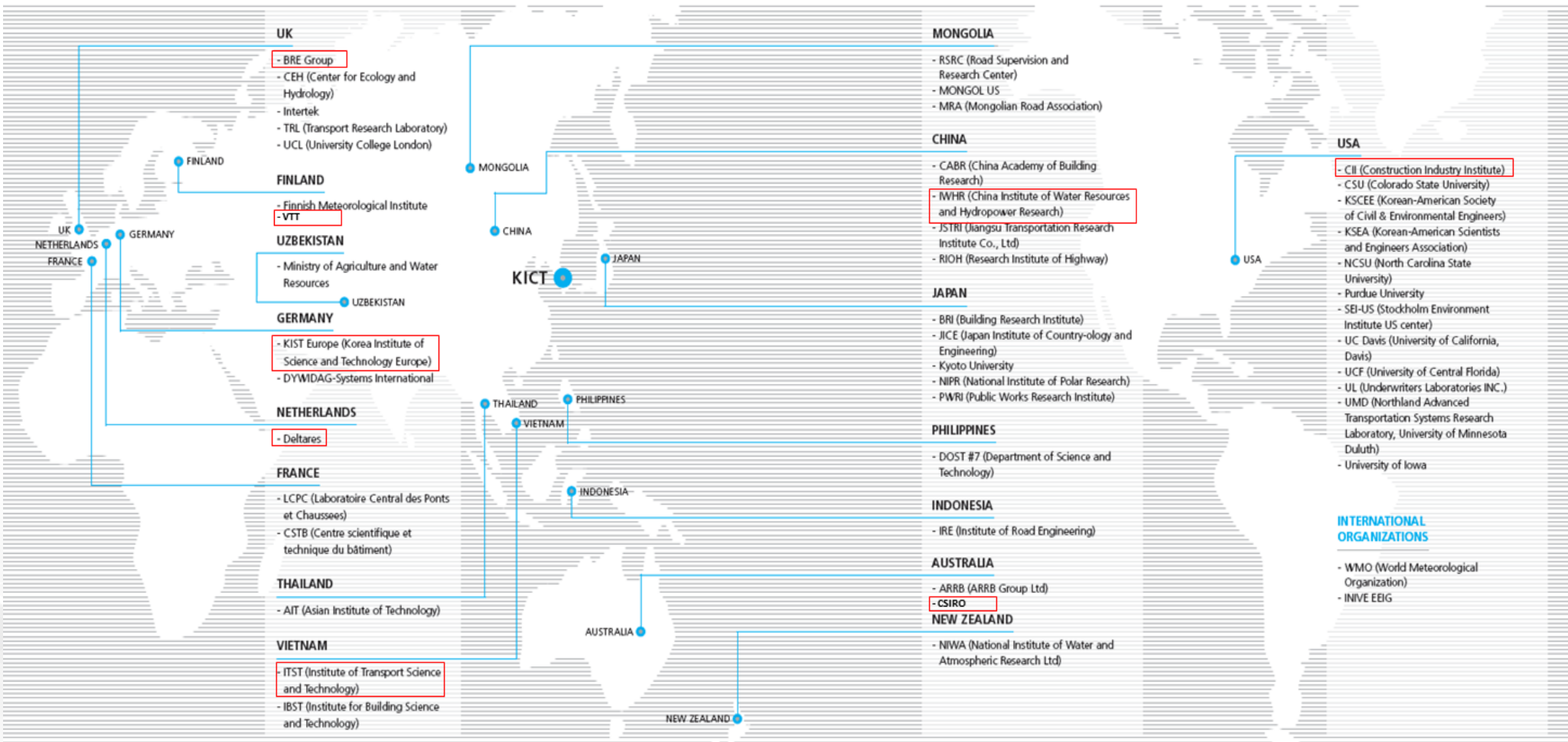
[Statistics : researchers holding doctorate degree (unit: person)]

Department	Doctorate	Department	Doctorate
Construction Policy Research Institute	23	Hydro Science and Engineering Research Institute	51
Highway and Transportation Research Institute	37	Environmental and Plant Engineering Research Institute	36
Structural Engineering Research Institute	43	Building and Urban Research Institute	40
Geotechnical Engineering Research Institute	46	Fire Research Institute	19
ICT Convergence and Integration Research Institute	28	Etc.	31
Total: 354			

[ As of March 2016]



## ● International cooperation with 45 institutions in 16 nations over the world



- International cooperation with US Army Corps of Engineers (USACE/ ERDC, USACE FED)
- Institutional exchange with global R&D institutions such as VTI (Sweden), NRC-IRC (Canada), NGI (Norway), CSIRO (Australia), Fraunhofer (Germany)
- Commissioned training for construction technology in UAE MBRSC, Iran Engineering Society, etc. for advancement to countries in Middle East (in progress)

President

Auditor

Audit and  
Inspection Division

Construction Industrial  
Innovation Center

Vice President

Planning and  
Coordination Department

Administration  
Management Department

Future Convergence  
Research Institute

Construction  
Policy  
Research  
Institute

Global  
Cooperation  
Department

Highway  
and  
Transportation  
Research  
Institute



Structural  
Engineering  
Research  
Institute



Geotechnical  
Engineering  
Research  
Institute



ICT  
Convergence  
and Integration  
Research  
Institute



Space Construction  
Research Center  
in KICT





# Organization Structure



Prof. Tai Sik Lee <President of KICT>  
Ph.D., Univ. of Wisconsin-Madison, USA

## Space Construction Research Center in KICT



Dr. Hyu Soung Shin <Head of Center>  
Ph.D., Univ. of Wales Swansea, UK



Dr. Jang Keun Lee  
<Simulant/Regolith>  
Ph.D., Ohio State Univ., USA



Dr. Yong Ho Yoo  
<Ext. Envir. Monitoring>  
Ph.D., Inha Univ., South Korea



Dr. Ho Sang Ahn  
<Ext. Envir. Control>  
Ph.D., Auburn Univ., USA



Mr. Myoung Bae Seo  
<3D Printing>  
MSc., Chosun Univ, South Korea



Dr. Sung Chul Hong  
<Sensing/GIS/VR>  
Ph.D. Univ. of Wisconsin-Madison, USA



Mr. Hong Chul Lee  
<Micro Drilling>  
MSc. Chonbuk Nat. Univ., South Korea.



Dr. Chang Baek Cho  
<Structural Design>  
Ph.D., Chung-Ang Univ., South Korea



Dr. Tae Young Yoon  
<Numerical Modelling>  
Ph.D., North Carolina State Univ., USA



Dr. Kyu Hyun Ko  
<Thermal Dynamics>  
Ph.D., KAIST, South Korea



Mr. Myung Jae Son  
<Aerospace Eng.>  
BSc., Chungnam Nat. Univ., South Korea



## II. Background of ISRU in Construction

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- 3 aspects to consider: new idea, low cost, high efficiency
- 3 demanded core values: trustworthiness, applicability, progressiveness

## As-Is



### • Limited lunar environment copy

- ➔ limited environment (vacuum, temperature)
- ➔ Soil bin bound test materials
- ➔ Small scale test for core technologies



### • High cost high risk missions

- ➔ Focused on exploration robot's function improvement for surviving extreme environment
- ➔ Limited missions due to extreme environment
- ➔ Mission success decided by environmental influence



### • Distanced exploration for space resources

- ➔ Measuring resource distribution, topography, environment via distanced exploration
- ➔ fragmentary, relative data, errors

## To-Be



### • Progressed space technology evaluation environment

- ➔ Closer to lunar environment ➔ Mars environment applicable
- ➔ Non-bound materials ➔ Trustworthiness, applicability secured
- ➔ Testing scale fit for site exploration



### • Low cost high efficiency exploration operation

- ➔ Local resource constructed shielding wall
- ➔ Protecting site exploration and analyzing devices
- ➔ Longer mission lifespan due to less influence by environmental factors



### • Space resource site exploration

- ➔ Site exploration, underground exploration proves distanced exploration data
- ➔ More exact data secures trustworthiness
- ➔ Securing data by stratum to achieve progressiveness and scientific contribution



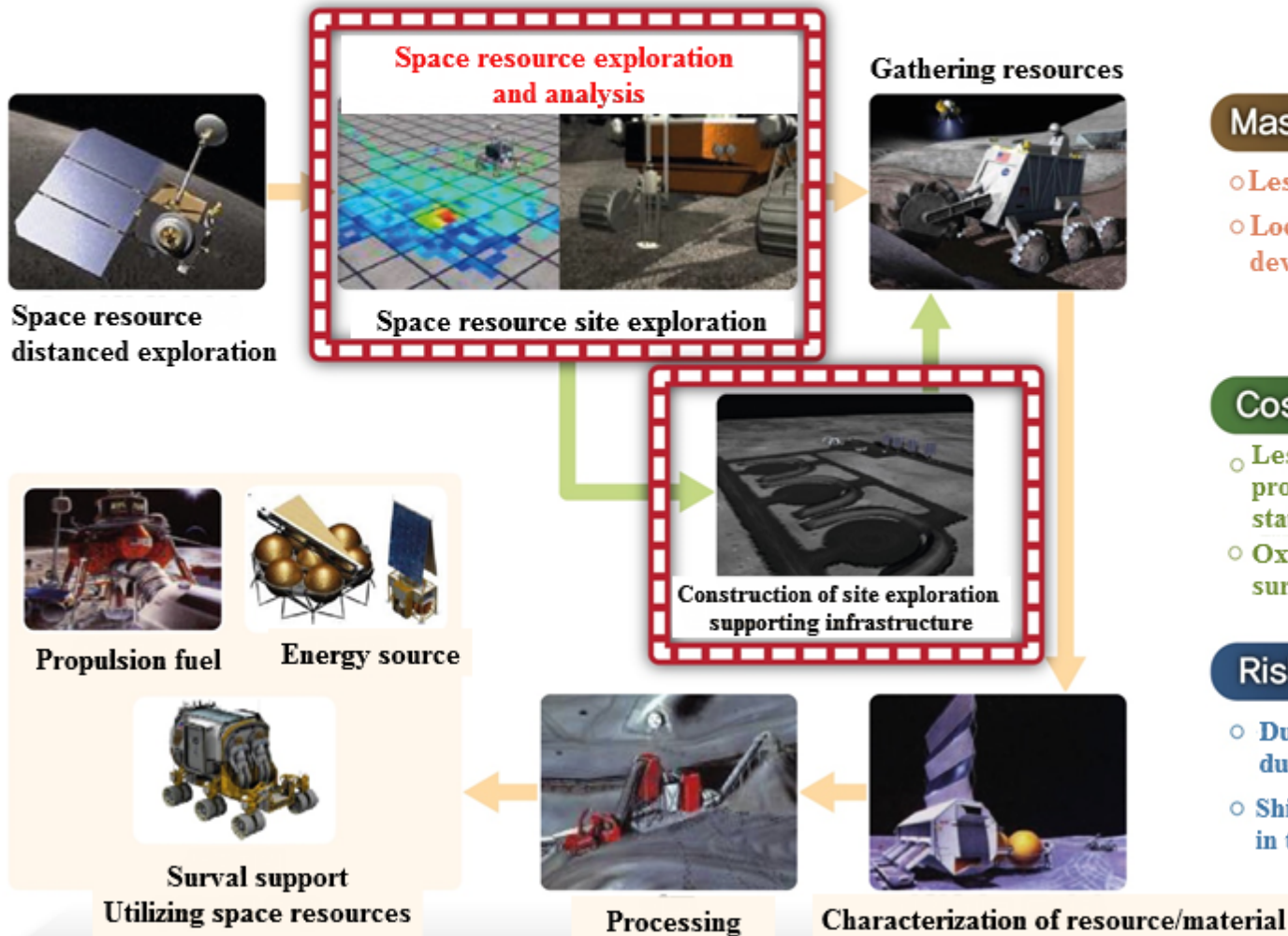
Human Space Exploration  
to the Moon/Mars ♪

Due to limits of cost / space in projectile  
– limits of resources from the Earth♪

**ISRU**

## Definition of ISRU(In-site Resource Utilization)

## ISRU's Goal



### Mass Reduction

- Less weight reduces projectile cost
- Local fuel supply increases device recycle rate

### Cost Reduction

- Less propulsion fuel by providing midway fuel station
- Oxygen/water for astronaut's survival - obtained at the site

### Risk Reduction

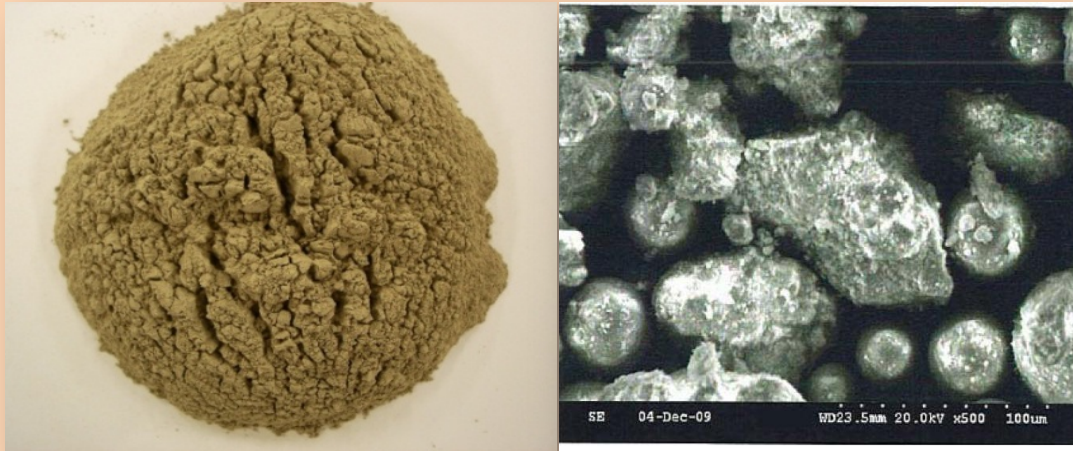
- Due to device recycle rate increase, risk reduced due to less number of launches on Earth
- Shielding wall construction reduces mission risk in the space

**ISRU**  
"Living off the land"

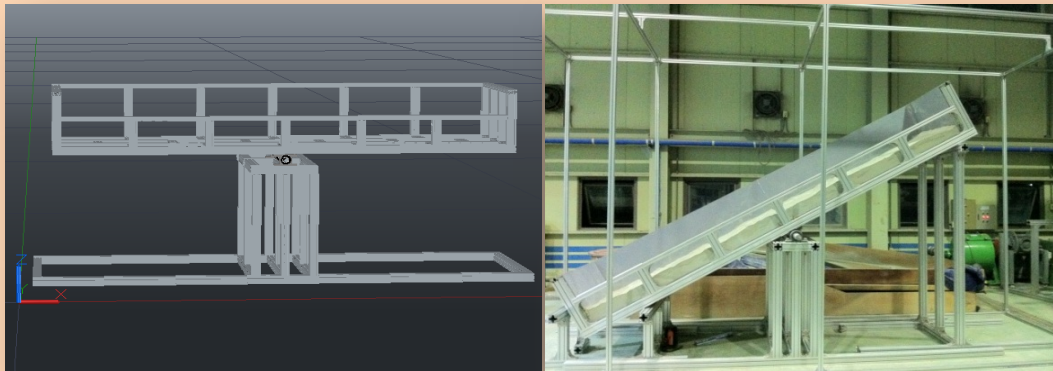


## III. Korean Researches on Space Construction Technology

(from Hanyang University)♪



**KOHL-1(Korea Hanyang Lunar Simulant-1)**



**Lunar Analogue Test Environment**

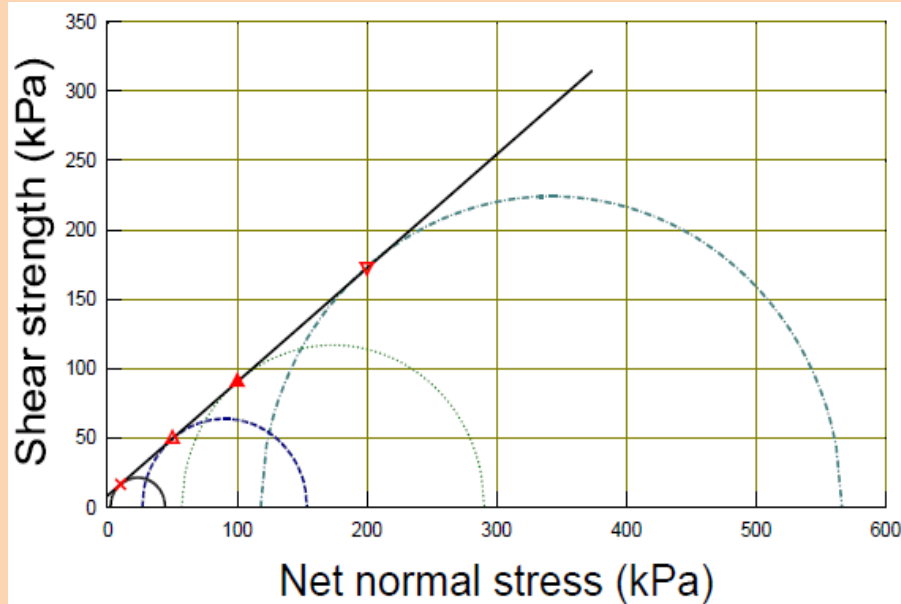


**Lunar Concrete**

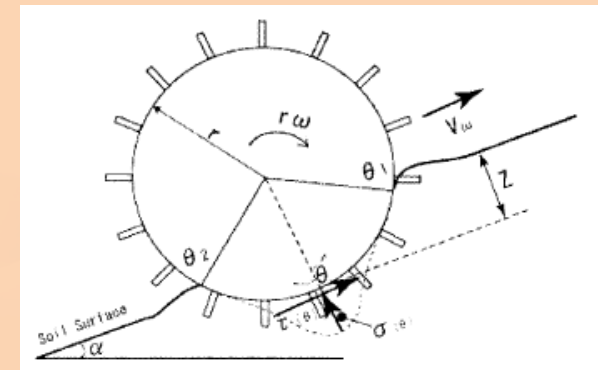


## KLS-1 Physical Properties and Application

(from KICT)♪

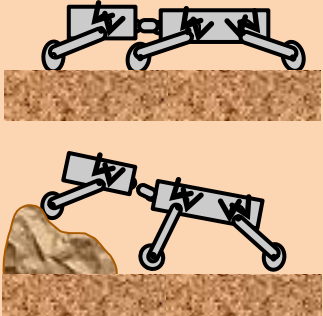


Soil	$\phi$ (degrees)	C (kpa)	Source
JSC-1	45	1.00	Willman et al. (1995)
	45.02	1.65	KICT test
FJS-1	32.5 ~ 39.4	3~8	Kanamiri et al. (1998)
	39.39	8.13	KICT test
KLS-1	44.91	1.85	KICT

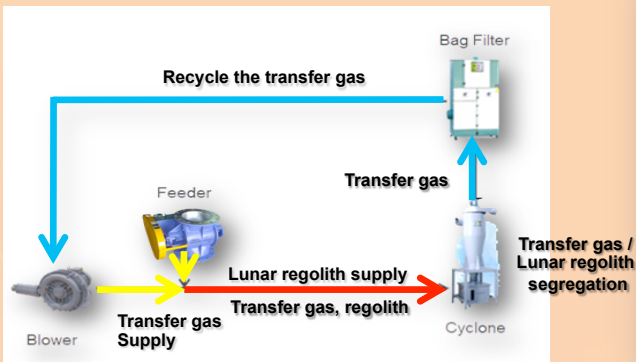


**Obtain the optimal wheel system  
for maximum traction force**

(from Hanyang University)♪



**ERTER (Extreme Rough Terrain Exploration Rover)**



**Pneumatic Transportation**

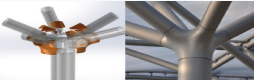




**Lunar Anchor**








## Application Target & Materials

- Application Target : Con. Materials, Scaffold, Structure, Building (Partial Print + Assembly)
- Utilized Materials : Cement, construction wastes resource, nylon, ceramic, sand, synthetic resins, etc.




### Construction Materials / Scaffold

Organization	Country	Scope	Material	Usecase
Skanska	Sweden	Connection	Nylon	
DesignLab Workshop	USA	Brick	Ceramic	
Keio Univ. & Takenaka Komuten	Japan	Scaffold	polyvinyl chloride resin	
Arup	U.K	Connection	Steel	
MIT MEDIA LAB	USA	Scaffold	synthetic Resin	

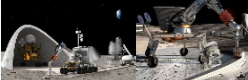


### Members / Structures

Organization	Country	Scope	Material	Usecase
Softkill Design	U.K	Partial Print + assembly	Plastic	
Loughborough University	U.K	Partial Print + assembly	Concrete	
Universe Architecture	Netherlands	Partial Print + assembly	Fiber reinforced concrete	
DUS Architects	Netherlands	Partial Print + assembly	polypropylene	
Dini Tech Corp.	Italy	Fully Print	Sands, Seawater, magnesium	

### Building

Organization	Country	Scope	Material	Usecase
USC School of Engineering	USA	Building	Concrete / Ceramic	
IAAC	Spain	Structure	Concrete	
Yingchuang New Materials Inc.	China	Partial Print + assembly	Cement, Construction wastes	

### Space and Future Construction

Organization	Country	Scope	Material	Usecase
NASA	USA	Building	Moon concrete	
ESA (European Space Agency)	Europe	Building	Concrete	
-	-	Partial Print + assembly	Construction wastes, Polymer	



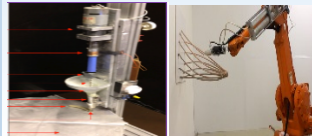
## 3DP Core Technologies

### 1. Equipment

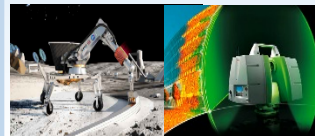
3DP Equipment based on Gantry Crane



Nozzle Control Device and SW



3DP Equipment Based on Robot Manipulator



Field Application Manual



Commercialization Method of 3DP Technology

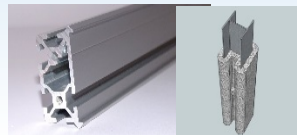


### 2. Material

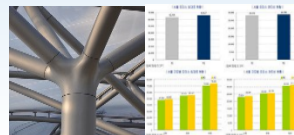
Mixing Technology of Material and Binder Based on ISRU



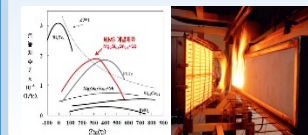
Material Hardening Technology



Material Stacking Technology



Material Performance Evaluation

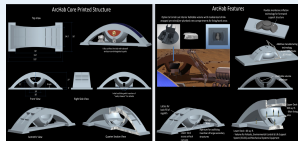


Commercialization Method of 3DP Material

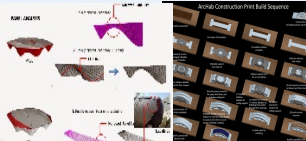


### 3. Design, Construction and Monitoring

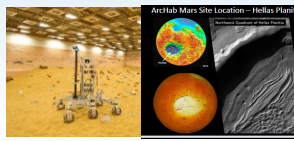
Structure & Habitat Architectural Design



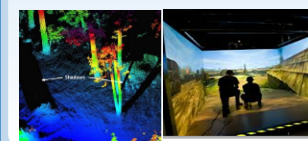
3DP Construction Process



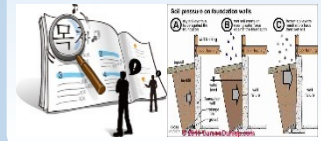
Optimization Technology of Construction Management



Monitoring Technology of Construction Site



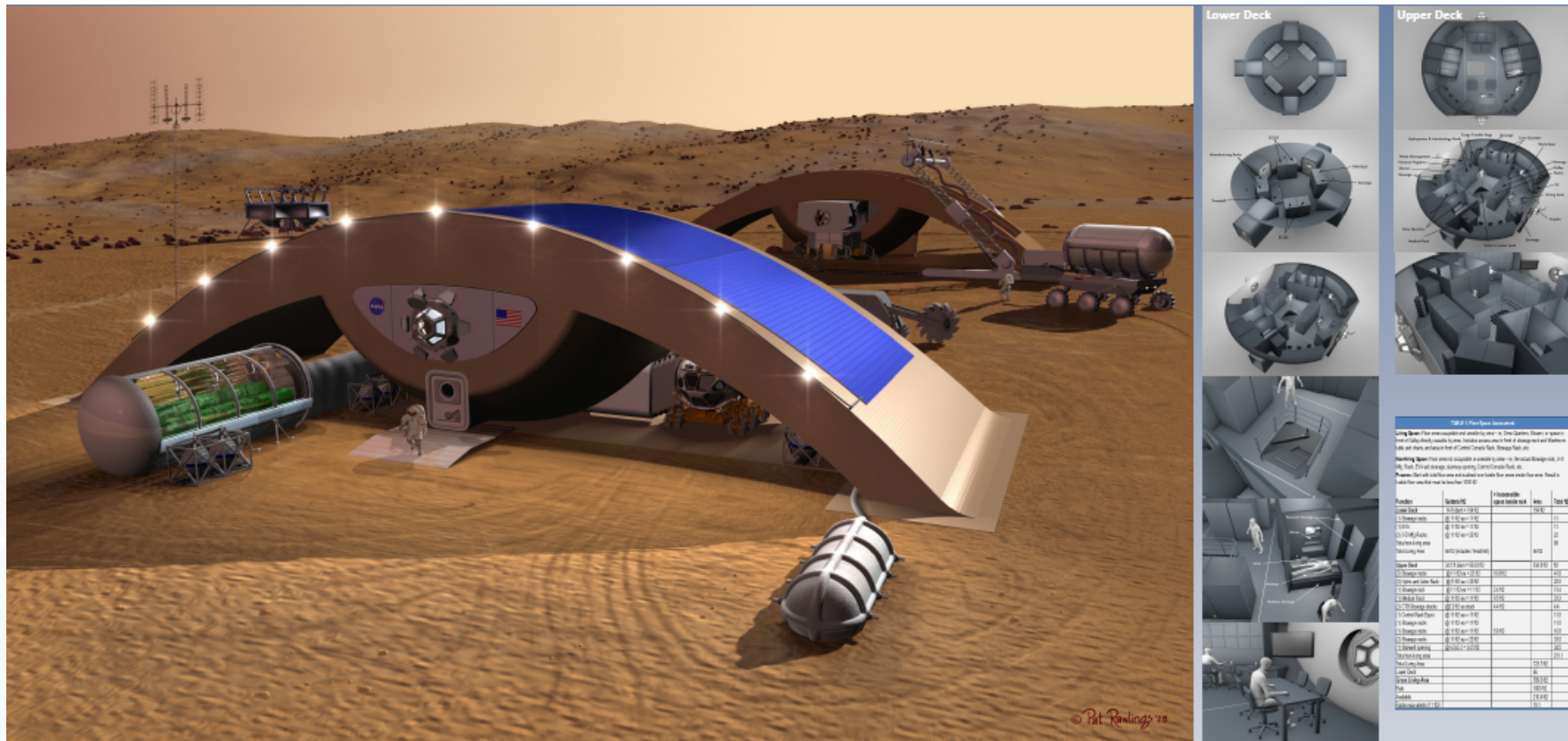
Manual, Guideline, Stability Evaluation





## International Collaboration

- Architectural design concept for Mars habitat jointly developed by KICT, Hanyang Univ. and XArc
- The concept is living in a cave without having to be in a cave
- The ArchHab is a departure from traditional planetary habitat design using a basic form factor as a core shell to accommodate a variety of outfitting options.
- The thickness of the arc provides robust radiation protection and added shelter

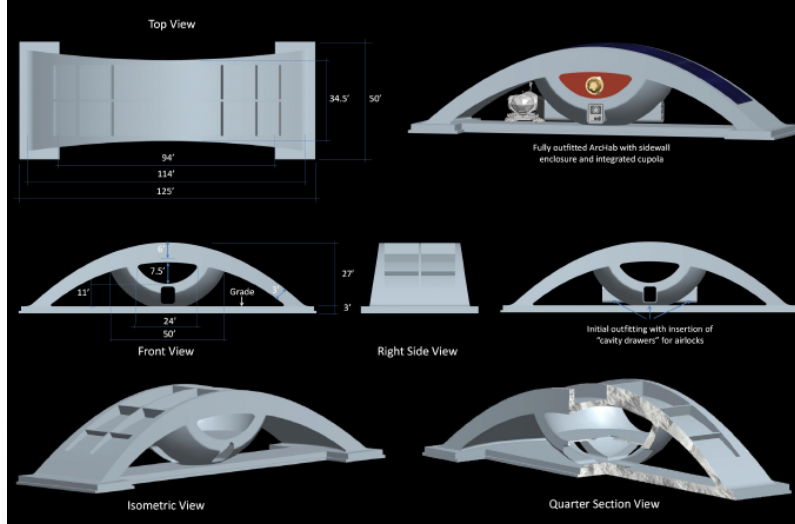


<“ArchHab”, Design Concept for Mars Habitat>

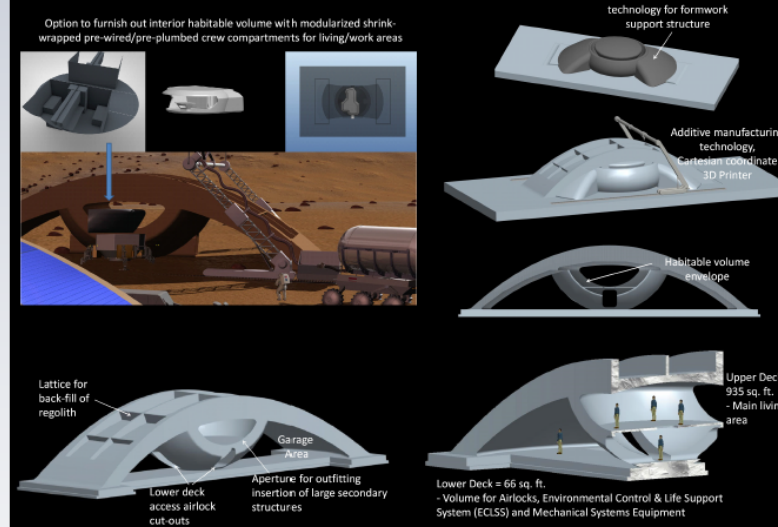
# KICT Researches on Space: 3D Construction Printing

- Construction of the ArcHab is with a process using in-situ material of Martian soil (Regolith)
- Our current concept employs a semi-autonomous process due to the need of supporting inflatable bladders to maintain arc curvatures during the printing process
- Maintaining the arc curvatures is the greatest challenge for ArcHab 3D print constructability

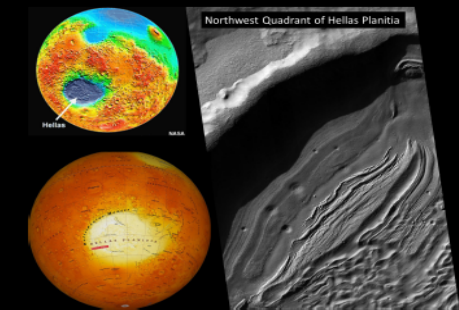
ArcHab Core Printed Structure



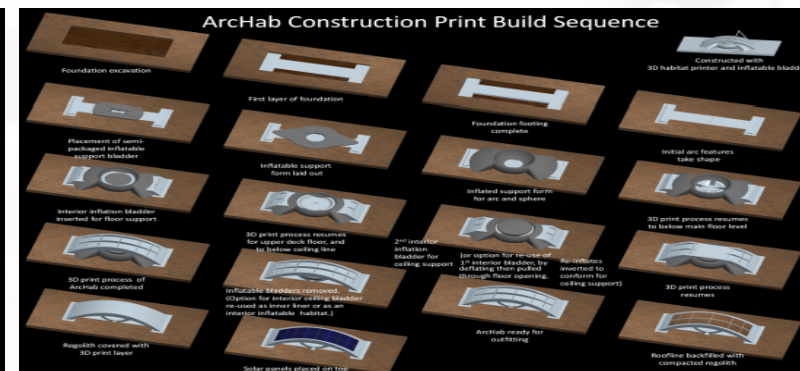
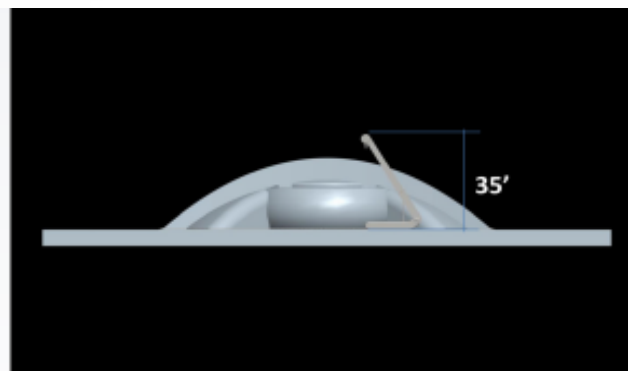
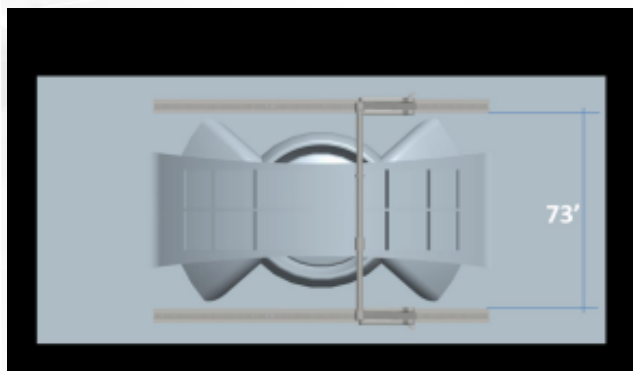
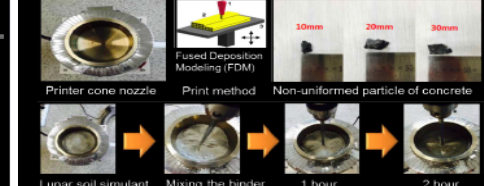
ArcHab Features



ArcHab Mars Site Location – Hellas Planitia

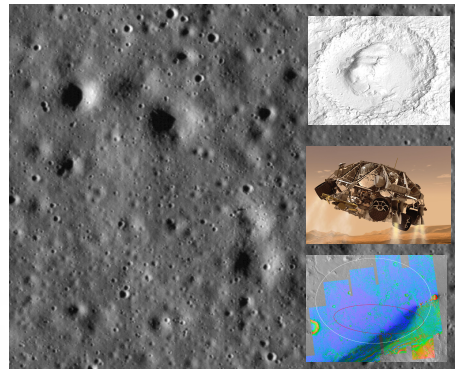


In-situ Material and Printer Cone Nozzle Research

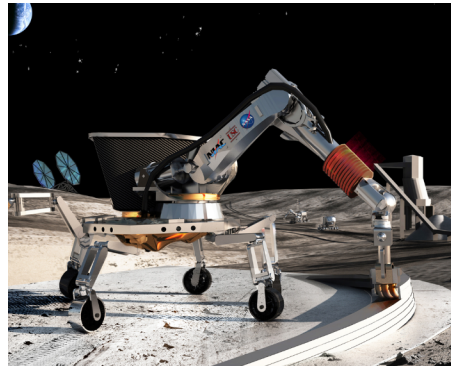




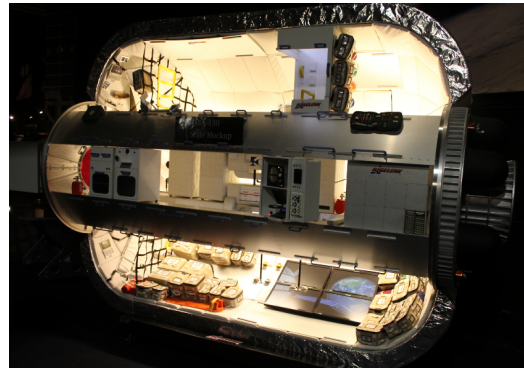
## BIM on GIS Platform for Space Researches



Site Selection for  
Landing and Habitat



Construction Simulation/Management



Facility Management



VR for Astronaut Training

### BIM/GIS Open Platform

## BIM (Building Information Modeling)

- Indoor facilities in Micro Scale
- A set of single building objects
- A set of single building objects' property



## GIS (Geographic Information System)

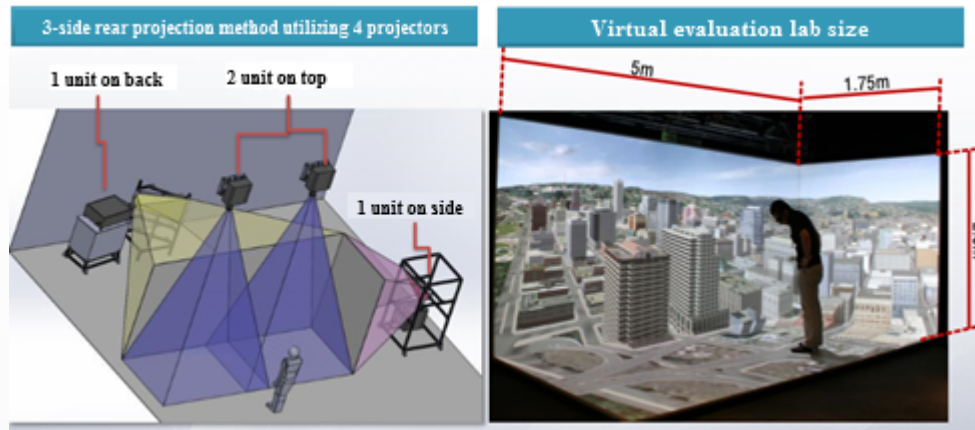
- Indoor facilities in Micro Scale
- A set of single building objects
- A set of single building objects' property





## Virtual evaluation laboratory (BIM Room) established

### Roles and Functions of Virtual Evaluation Lab



**Nation's first 3-side Virtual Evaluation Lab constructed**  
**Strong immersion brings realistic feeling as in real situations**

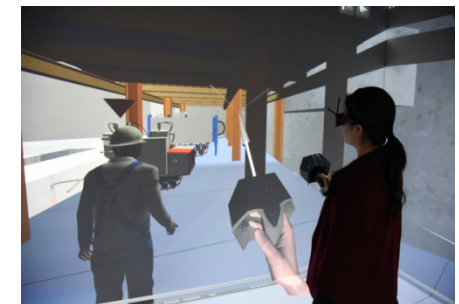
#### Expected effects

- > 3-dimensional design blueprint review and construction process simulation test
- > Various simulation possible including city view, disaster, noise, etc.

#### Future utilization plans

- > 3-dimensional design evaluation and certification for National SOC facilities
- > Disaster evacuation simulation based on virtual reality

#### Reported by various media



The Dong-A Daily News, 04/03, journalist Song Gyung Eun

**"KICT Reveals the First VR-utilized 'Virtual Evaluation Lab' in Nation"**

Chosun Ilbo, 04/12, journalist Park Geon Hyung

**"Floating Car in Front and into Nuclear Plant... Rise of MR Virtual Experience Technology"**

YTN, 04/03, journalist Kin Jin Doo

**"Shall We Build Bases on the Moon ... Virtual Reality for Construction"**

CNEWS, 04/03, journalist Kim Guk Jin

**"Introducing BIM ROOM at Korea Institute of Civil Engineering and Building Technology."**

Money Today, 04/04, journalist Ryu Jun Yeong

**"Can be anywhere in 'BIM Room' - Space · South Pole · Site of Disaster"**

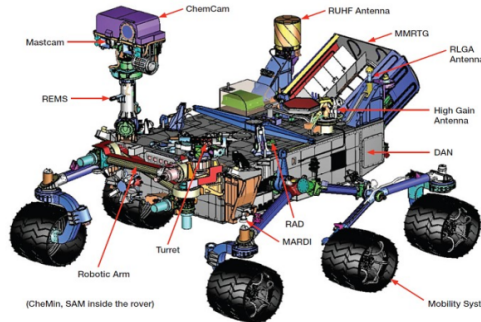
- Lidar surveying system on rover & analysis/management system of spatial surveying information
- On-site information treatment & size minimizing system
- VR visualization and data control system in the KICT's BIM room

## On-site spatial information

- Moving platform for surveying
- Hybrid sensing such as Lidar etc.
- Data transmission



## Hybrid Lidar & 3D camera sensors on rover



## Prototype moving platform for surveying



## VR visualization of spatial data

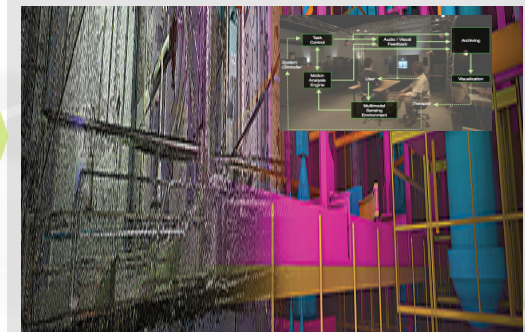
- 3D VR software
- Image control devices



## Scenarios of utilization of spatial information on site at KICT

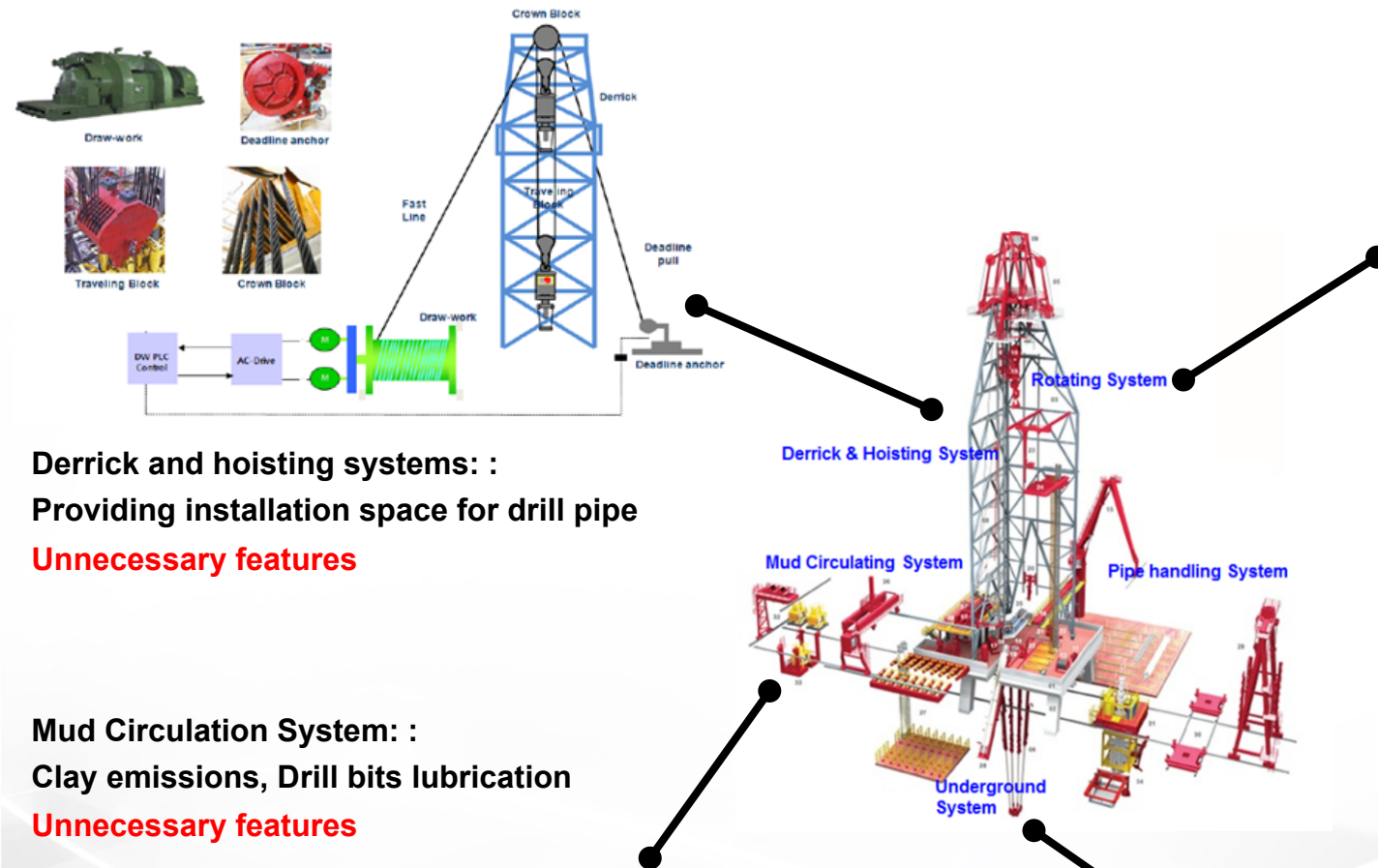


## Visualization & control of spatial data at KICT's BIM room





## Current Drilling Technologies in Construction

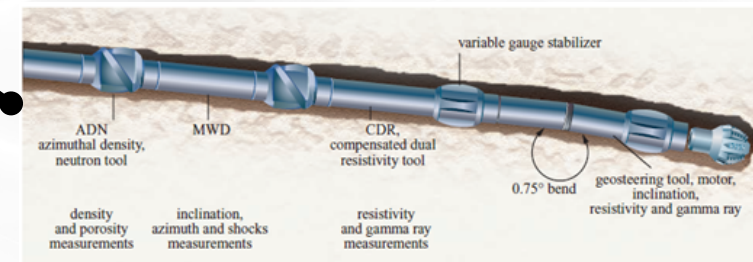
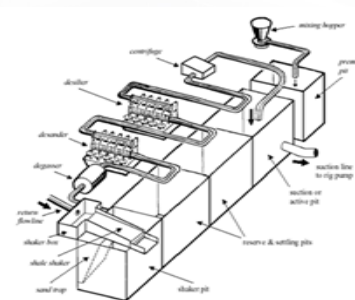
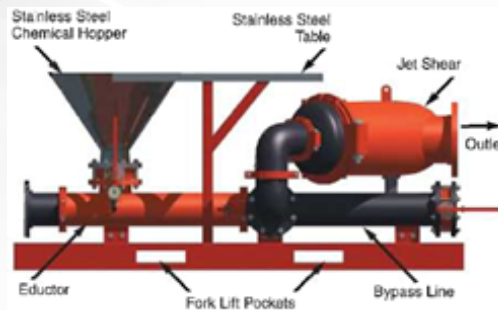


**Derrick and hoisting systems :**  
Providing installation space for drill pipe  
**Unnecessary features**

**Rotation System :**  
Device for rotating the drill pipe  
**Non-hydraulic drive required**

**Mud Circulation System:**  
Clay emissions, Drill bits lubrication  
**Unnecessary features**

**Drilling direction control systems :**  
**Drilling depth of up to 1m  
on Moon and Mars**

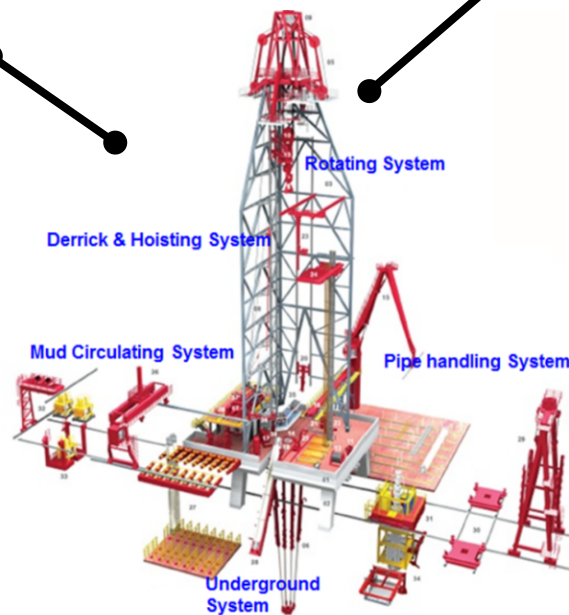


## Space Implementation



Drill rig automation systems :

Necessary features for exploration Equip.



Drilling equipment for the Polar Climate Change Research

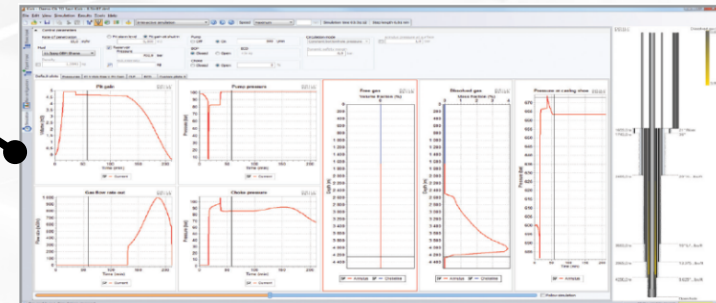
Necessary features for exploration Equip.



Drilling simulation :

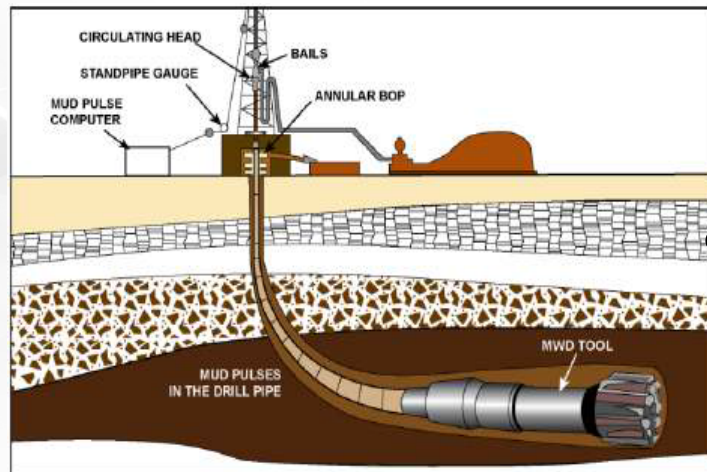
Drillbench dynamic simulation & control

Necessary features for exploration Equip.



Measurement while drilling(MWD) :

Necessary features for exploration Equip.





## Application for Dust Control in Vacuum Condition

Ventilation  
(Coal Mine & Tunnels)

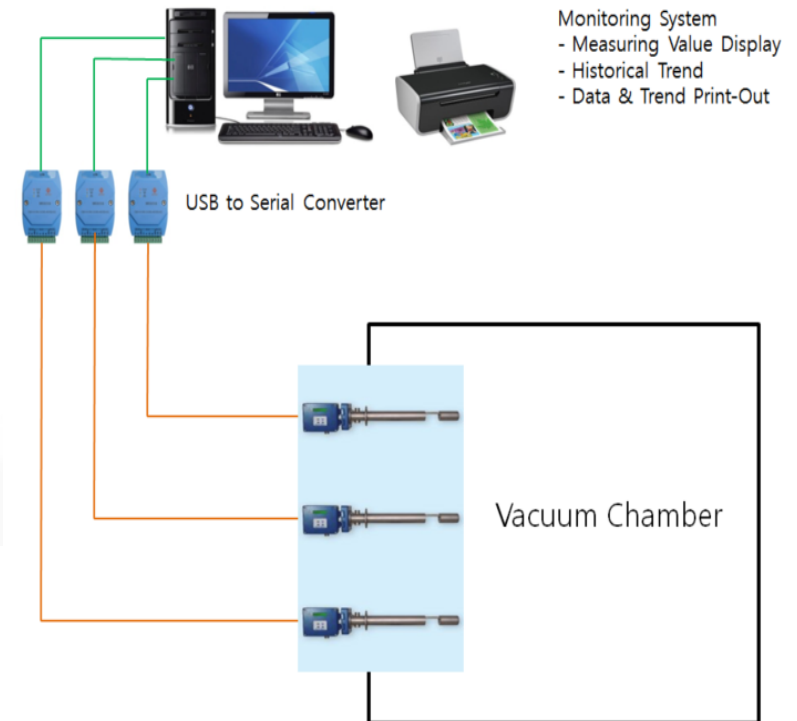


Particle Characteristic in Vacuum



Dust Monitoring System(Light Extinction)

Dust Monitoring System for Dirty Vacuum Chamber



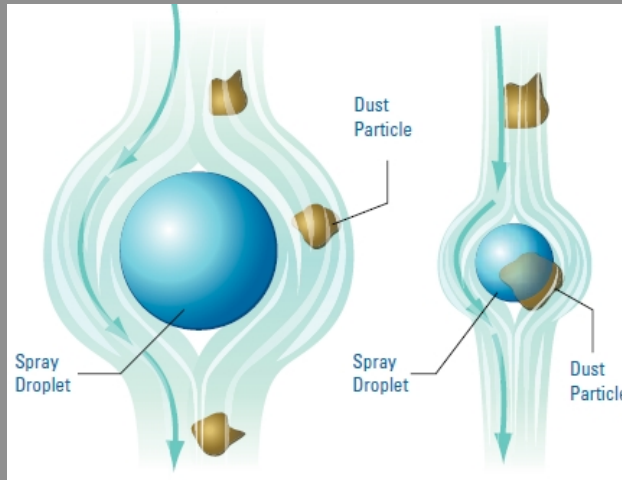
## Dust Control in the Worst Condition(Coal Mine & Tunnels)

Coal Mine Environment

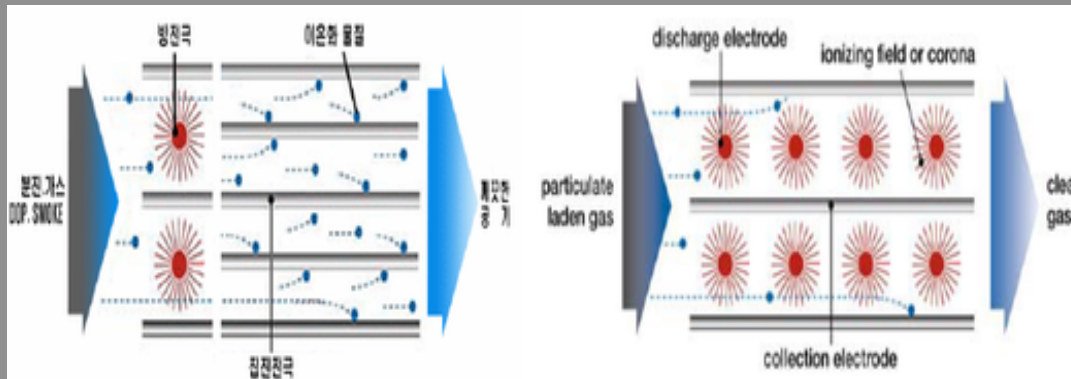
Dust Control

Spray Solution

: need to substitute for water



Dust Collector



: Low Power & Miniaturization



## Dust controlled Vacuum Chamber under design

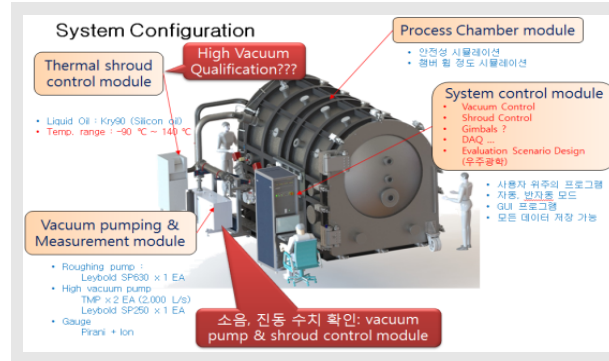
### Lab. Scale Pilot Chamber

- **Dimension** :  $\Phi 1000 \times 1300L$
- **Temp.** :  $-190^{\circ}C/+150^{\circ}C$
- **Vacuum Pumping System**
- **Utility etc.**

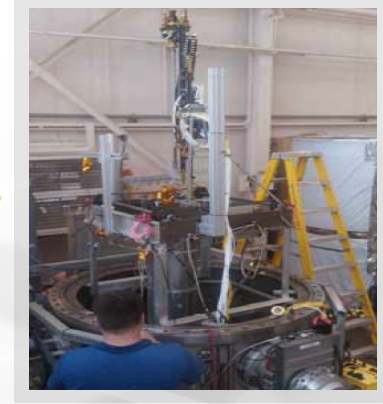
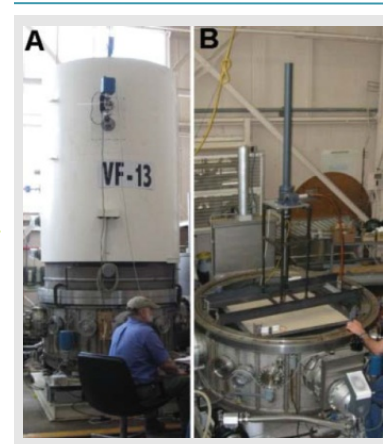
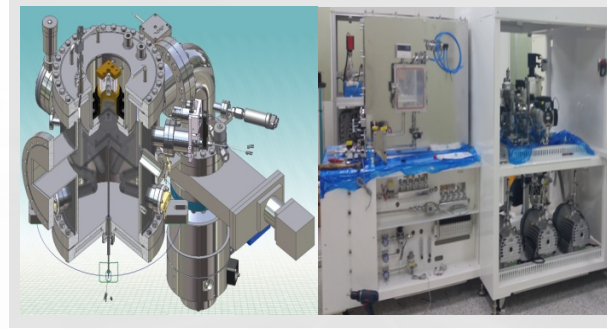
### Big Scale Vac. Chamber (under design)

- **Size**:  $50m^3$  (D 4m x L 4m)
- **Vacuum**:  $10^{-6}$  torr
- **Temp.**:  $-190^{\circ}C/+150^{\circ}C$
- **Dust Control & Monitoring**
- **Other Contamination Cond.**

### Low temp. High vacuum, Big scale Chamber

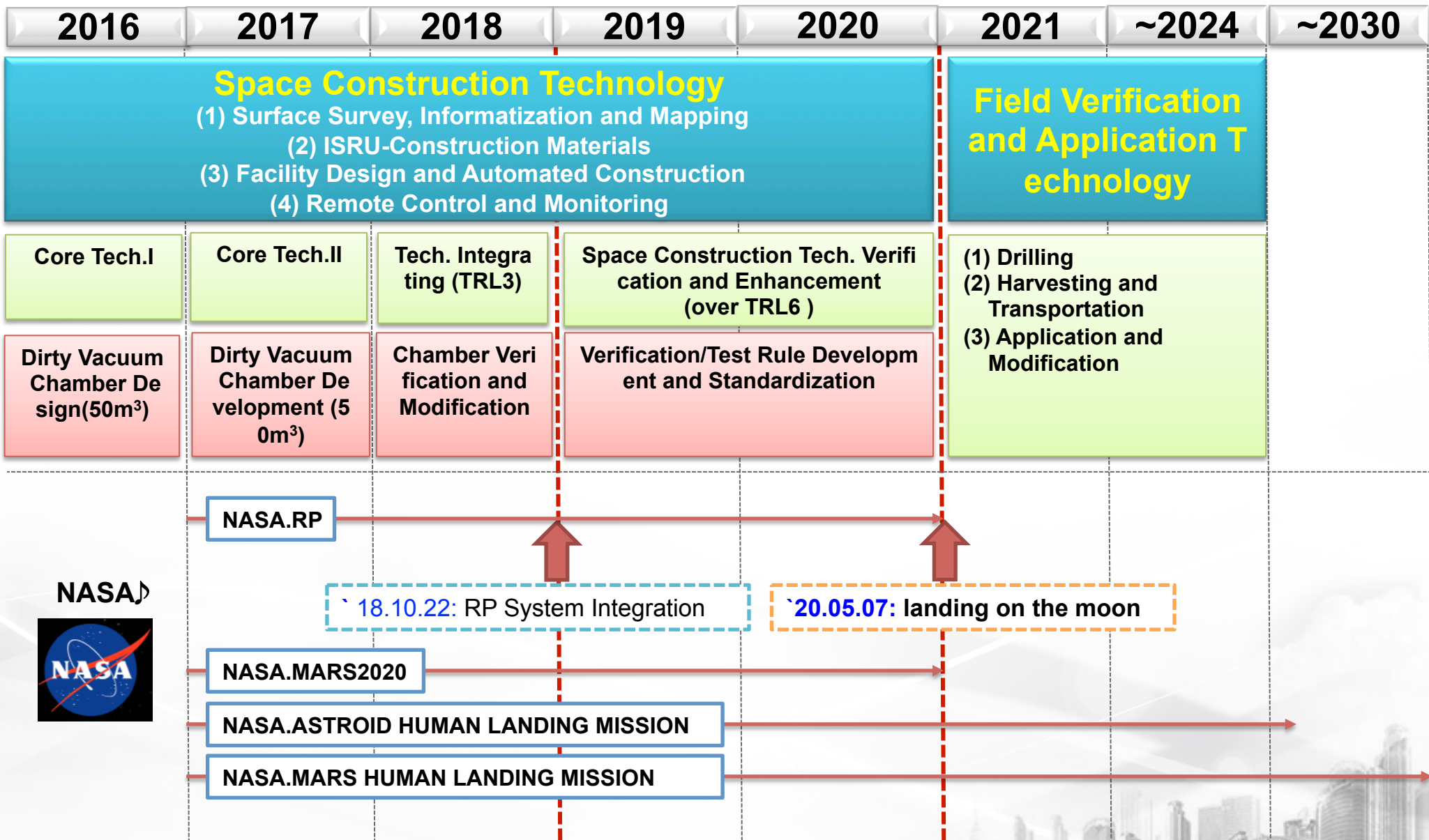


### Dust control & monitoring



[Ref. : Development and Testing of an ISRU Soil Mechanics Vacuum Test Facility, 2014]

# Program Roadmap with NASA missions



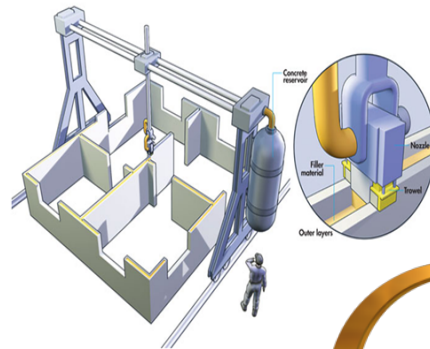


## IV. Concluding Remarks

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## Contribution on value addition on construction industry

**Synergies Effect** by  
3D printing system & Automation construction collaboration



Build a new residential environment through  
**Sustainable Development**

Utilizing in  
**Extreme Environment**



Build up **Lunar**  
**Habitat Environment**





## “Korean Construction Technology Will Work in Space ... Make Space Fund”

### 매일경제

## 한국 건설기술 우주서도 통할것... 우주펀드 만들자

### 이태식 한국건설기술연구원장

“미국, 러시아, 중국이 주도하는 우주 개발에서 한국은 열등생일 뿐일까요? 돈이 되는 본격 개발은 달이나 화성에 도착한 후부터입니다. 우주항공에선 뒤졌을지 몰라도 우주 건설에서는 앞서갈 준비가 돼 있습니다.” 한양대에서 교편을 잡다가 국가 건설기술개발을 전담하는 정부 출연연구원을 이끌고 있는 이태식 한국건설기술연구원장(63)은 호기심 많은 ‘홍안의 소년’이었다. 인터뷰를 위해 자리를 잡자마자 ‘달 콘크리트’를 들어 보았다.

“달은 중력이 없다보니 먼지가 일어나면 8개월 동안 연무 상태가 지속됩니다. 이런 조건에서 지구의 흙알갱이보다 훨씬 미세한 분말 형태의 흙을 가지고 기자와 거주시설을 지어야 하죠. 무중력 진공 상태에서 콘크리트를 타설하는 기술을 개발하려고 4m짜리 ‘더티 배클(dirty vacuum)’ 시설을 건설해 이것을 만들어냈습니다. 적어도 이 기술은 우리가 미국 나사(NASA)보다 앞섰습니다.”

들어쳐 보면 세계 10위권 경제대국 한국의 초석은 건설기술이 별

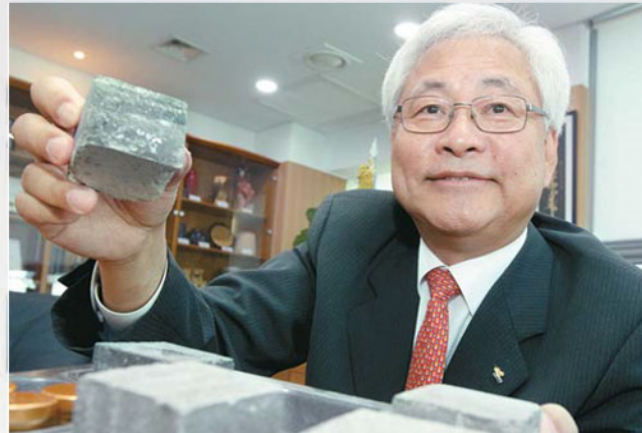
다 준 중동의 오일머니였다. 건설기술은 프로젝트파이낸싱을 뒷받침할 금융의 약세 탓에 수주 규모로는 세계 6위 수준. 그러나 기술력에선 세계 어느 나라와 견줘도 떨어지지 않는다고 한다.

“NASA의 연구인력 1만5000명 중엔 건설기술자도 상당수 있습니다. 우주의 극한 환경에서 도로를 놓고 건물을 짓는 일이 관건인데 일단 우주개발이 본격화되면 우리의 저력

10년뒤 사업 지금 참여해야  
대기업 등 1200억 펀드 조성해  
달착륙선 개발韓 이름 올리자

이 발휘될 여지가 큼니다.”

이 원장은 경기도와 서울공대를 다니면서 연극반 활동을 해왔다. 과학자 이전에 예술인적 자질을 가지고 있다보니 상상력이 지나친 건 아닐까. “우주개발은 까마득한 미래의 일이라고 생각하기 쉬운데 10년, 20년 뒤 시작될 프로젝트는 지금부터 참여해야 가능합니다. 그때 가서 선진국들 사이에 손가락을 얹



이태식 한국건설기술연구원장이 무중력 진공상태에서도 만들 수 있도록 개발한 ‘달 콘크리트’를 들어 보이고 있다.  
(이승환 기자)

으려 해도 받아주지 않죠. 그동안 마인드 부족으로 우리가 쫓아가지고 있었지만 드디어 절호의 기회가 왔습니다.”

미국과 캐나다가 주도하던 달 착륙선 ‘랜더(Lander)’ 프로젝트에서 캐나다가 빠지게 된 상황을 설명했다. “캐나다 대신 자본 참여를 하면 1200억원 정도가 필요하죠. 일단 여기 들어가야 무궁무진한 우주개발의 기회를 잡을 수 있어요. 정부도 국가 R&D 사업 등을 통해 일부를 투자

하고, 나머지는 삼성이나 현대 같은 대기업에서 참여했으면 좋겠어요. ‘우주펀드’를 만들자는 거죠.”

인터뷰하면서 ‘빅 히스토리’ 프로젝트를 포함해 그동안 그가 구상하고 도전했던 아이디어가 설 새 없이 쏟아져 나왔다. “우주개발 기술은로도 같은 게 아닙니다. 달이나 행성 환경은 크게 남극과 북극 같은 혹한지역과 심해저 환경, 사막 같은 혹서지역으로 나눌 수 있습니다. 현재 인류가 거주하는 지역은 지표면의 10%

도 되지 않습니다. 우주건설 기술은 지구의 나머지 90%를 거주 지역으로 삼을 기술을 개발하는 겁니다. 스핀오프(spin off)가 아니라 스핀온(spin on)이라고 할 수 있죠.”

이 원장은 연구원이 얼마 전 두바이와 제로에너지주택 건설 지원 MOU를 체결한 사실을 소개했다. 태양광을 이용해 전기를 자체 생산해내는 건설기술이다. “제로에너지 주택은 달이나 행성 거주공간의 기본 콘셉트이고 우주개발에 바로 적용될 수 있는 기술입니다. 이제 두바이 사막을 넘어 우주로 가는 것이 목표입니다.” 그는 중동을 사로잡은 한국 건설기술의 저력이 무엇인지 아느냐고 묻더니, 첫째는 근면이었고 둘째는 도로 교량 발전소 등 모든 인프라 스트럭처를 동시에 제공하는 종합건설과 매니지먼트 역량이었다고 자답했다. “우주개발에 필요한 것도 바로 종합설계와 매니지먼트 노하우죠. 연구 역량을 우주 진출에 맞추고 국가 중심의 종합적이고 유기적인 협력 시스템을 갖추는 게 그래서 필요합니다. 우주 시대는 이미 와 있어요. 다만 널리 퍼져 있지 않을 뿐이죠. 기회를 먼저 잡는 나라가 승자가 될 겁니다.” 이창훈 기자



**An idea that is not dangerous is unworthy of  
being called an idea at all.♪**

(Oscar Fingal O'Flahertie Wills Wilde)♪



**Thank you for listening.**